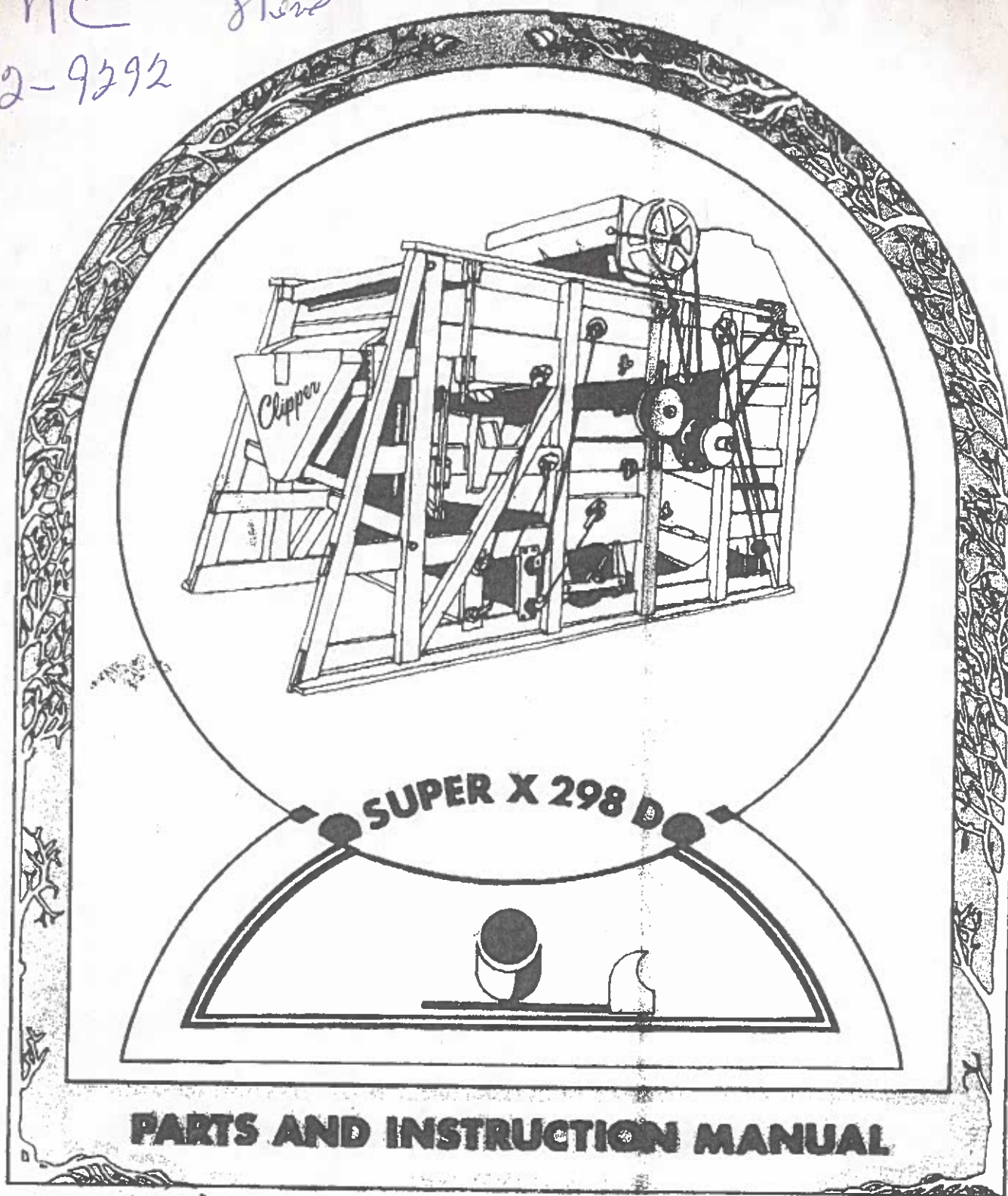


LMC
242-9292

Steve



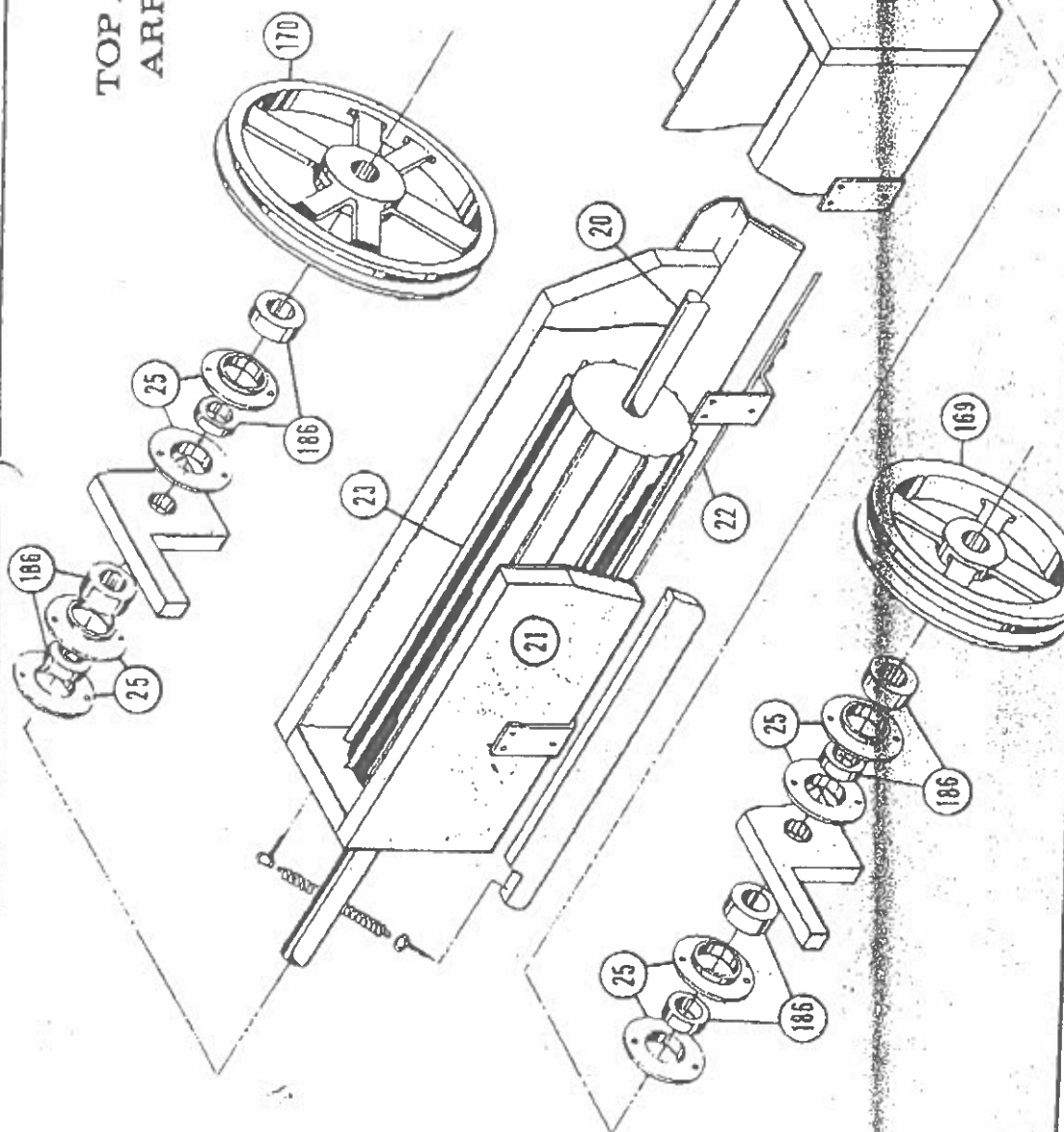
BLOUNT

AGRI/INDUSTRIAL CORP
Manufacturers of CLIPPER®



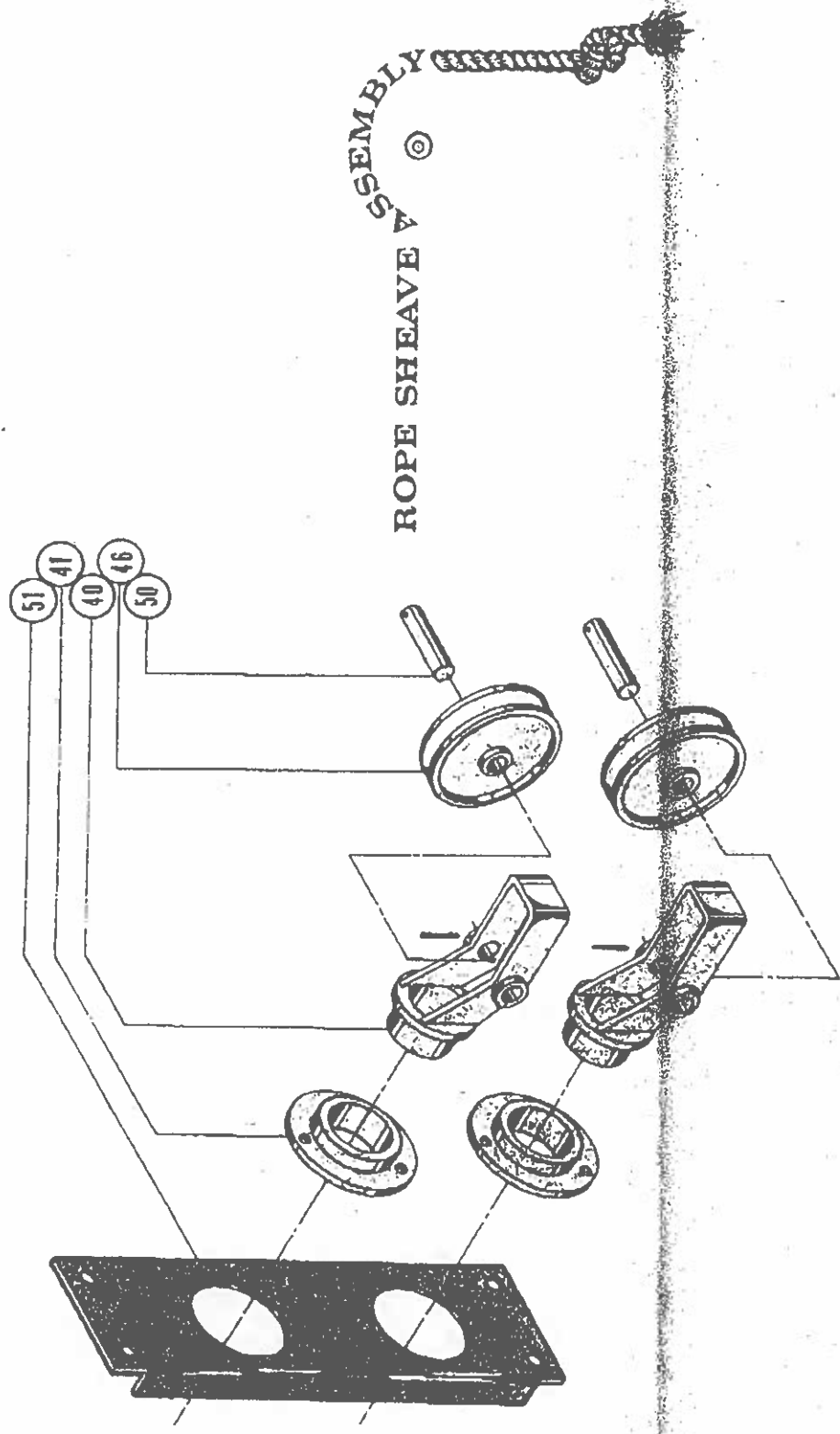
back air damper

TOP AIR DISCHARGE ARRANGEMENT

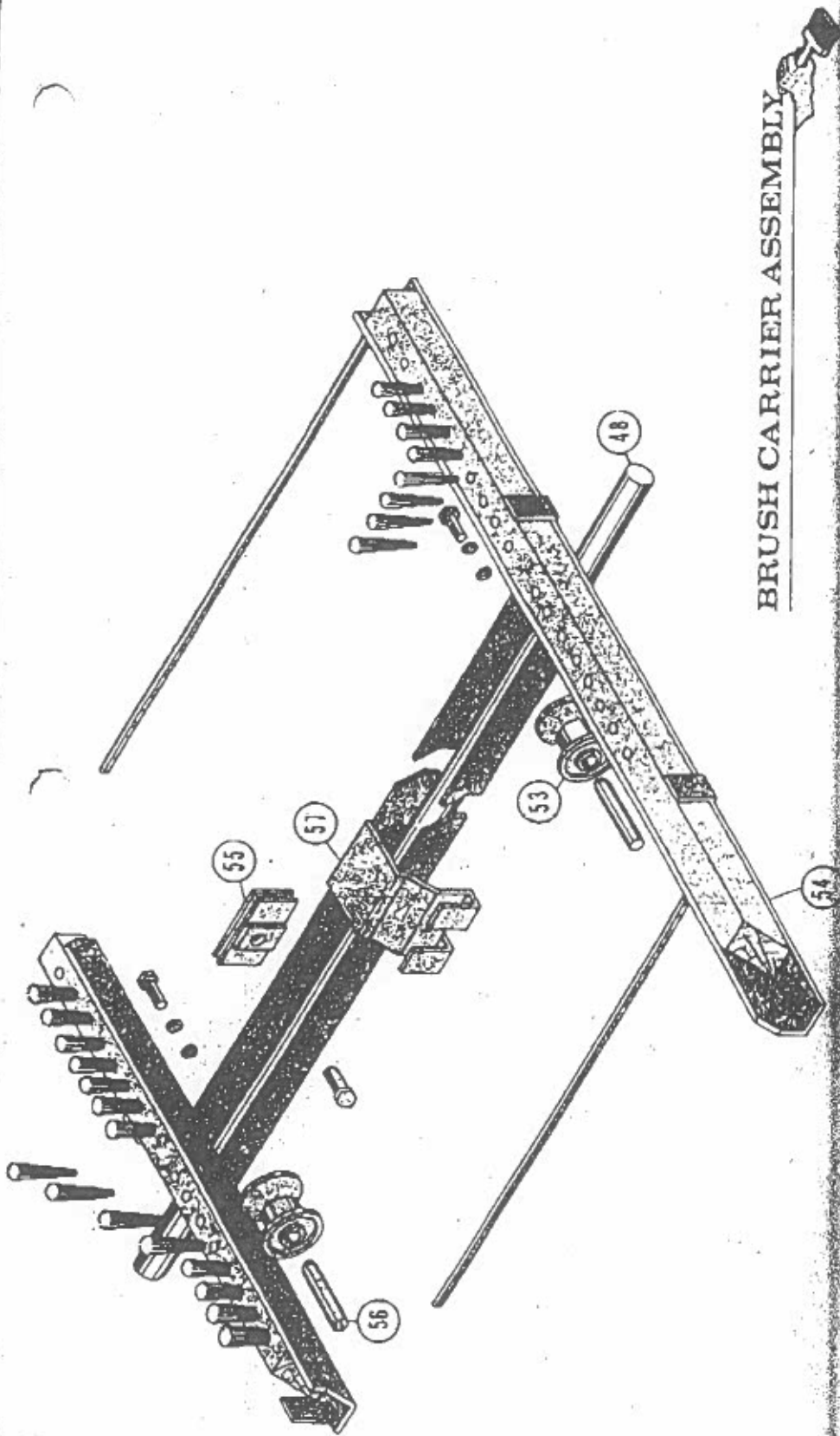


SYM.	REVISION	DATE	DR.	- top air discharge arrangement	DWG. NO. DATE 12-30-77	FERRELL - ROSS SAGINAW, MICH. MACH. NO.

BLUE PRINT SUPPLY, INC. 12-18-67 114

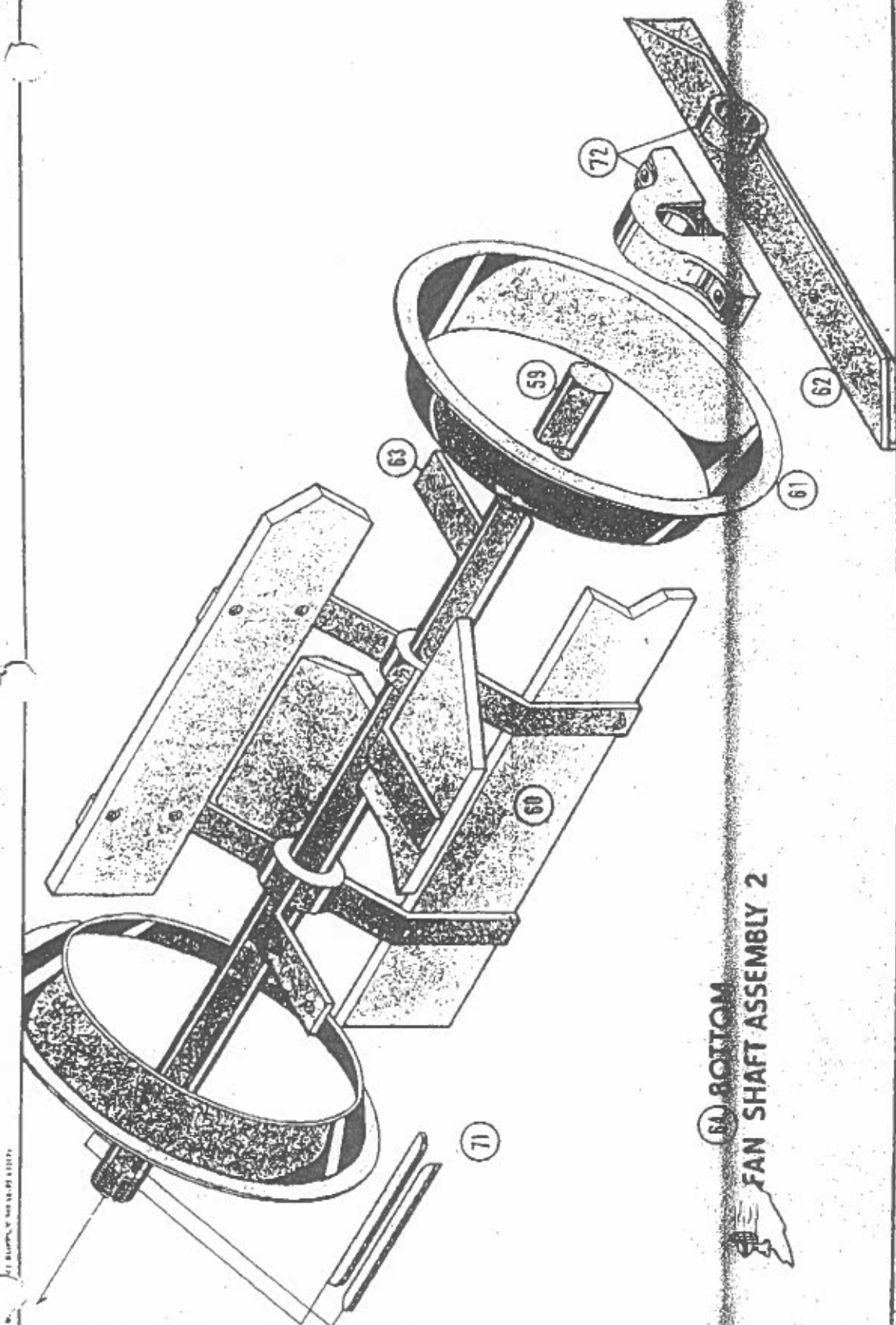


SYM.		REVISION		DATE	BY	DWG. NO.		MACH. NO.	
						12-18-67		FERRELL - ROSS	
								SAGINAW, MICH.	
rope sheave assembly						DATE 12-18-67		DWG. NO.	



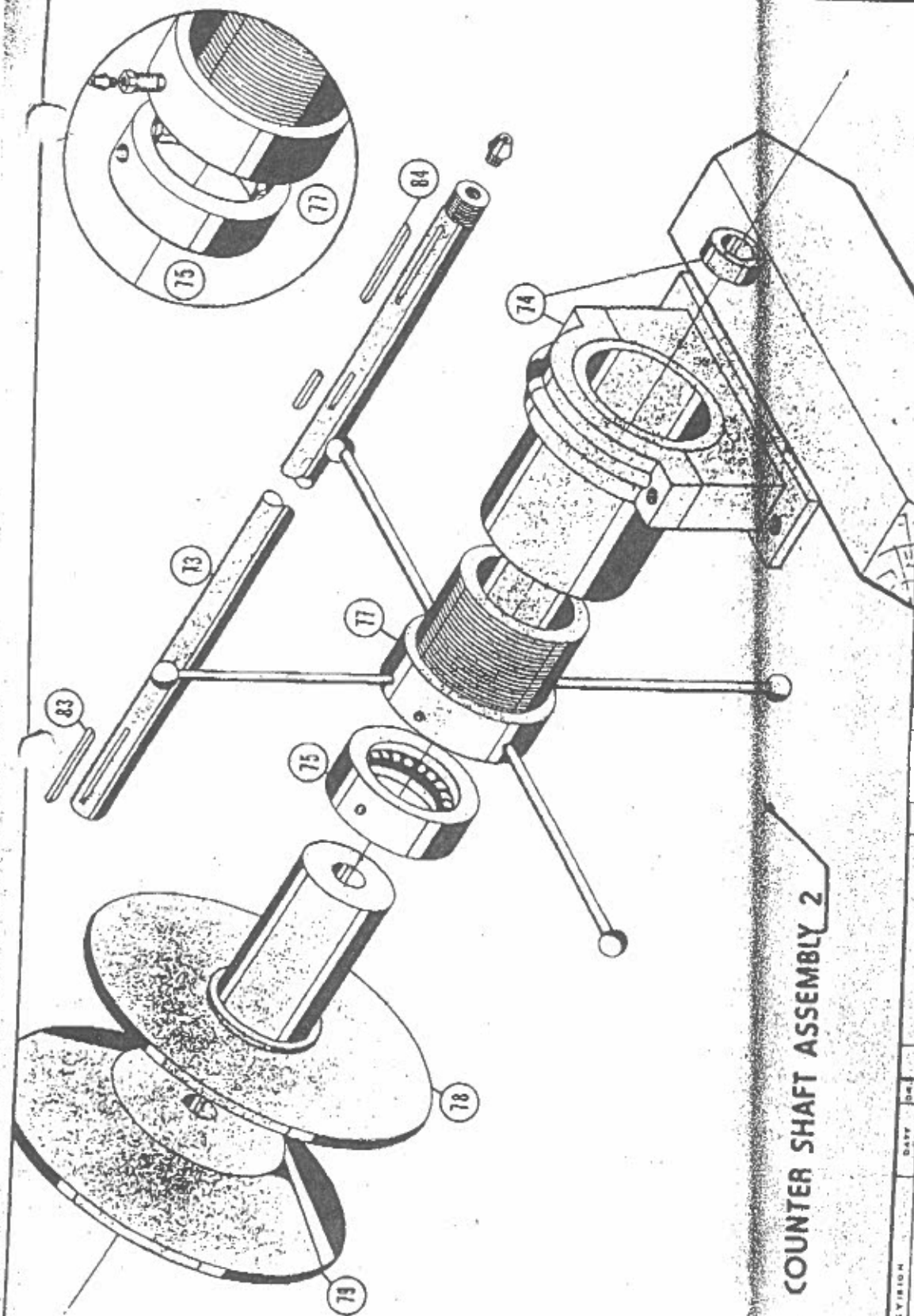
BRUSH CARRIER ASSEMBLY

SYN.		REVISION		DATE	WR	DWG. NO.		MACH. NO.	
						FERRELL - ROSS		SAGINAW, MICH.	
brush carrier assembly						DATE 12-16-77		DWG. NO.	
DEF. BY J D B		SCALE							



64 BOTTOM
FAN SHAFT ASSEMBLY 2

TYPE		REVISION	DATE	DR.	FERRELL - ROSS SAGINAW, MICH.		MACH. NO.
					for shaft assembly 2		DWG. NO.
					DWG BY: JBI		SCALE: 12-15-77
					DATE		



COUNTER SHAFT ASSEMBLY 2

FENRELL - ROSS		NACH. NO.	
SAGINAW, MICH.			
DWG. NO.		DATE 8-15-50	
counter shaft assembly 2		SCALE	
DRN. BY J.D.B.			
REV.	REVISION	DATE	BY

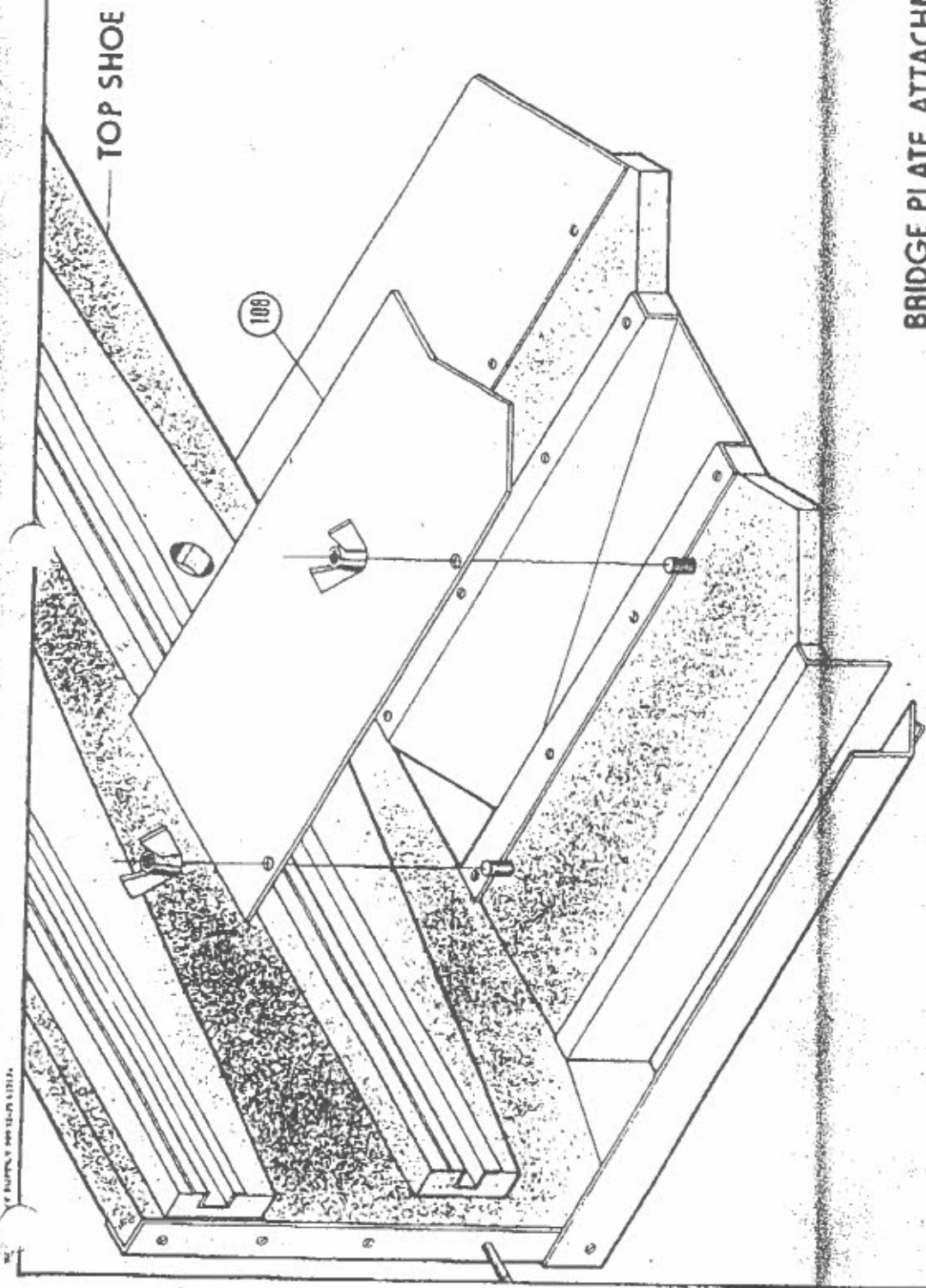
Allow Block Conversion Kit
#F92053126. 61108KRB.
(Rtg only #F92400022)

F19503600
ER35 Rtg #F92400053
Sleeve

F92401080
Rtg only #61108KRB
#F92400022.

ECCENTRIC SHAFT ASSEMBLY 1

[illegible]



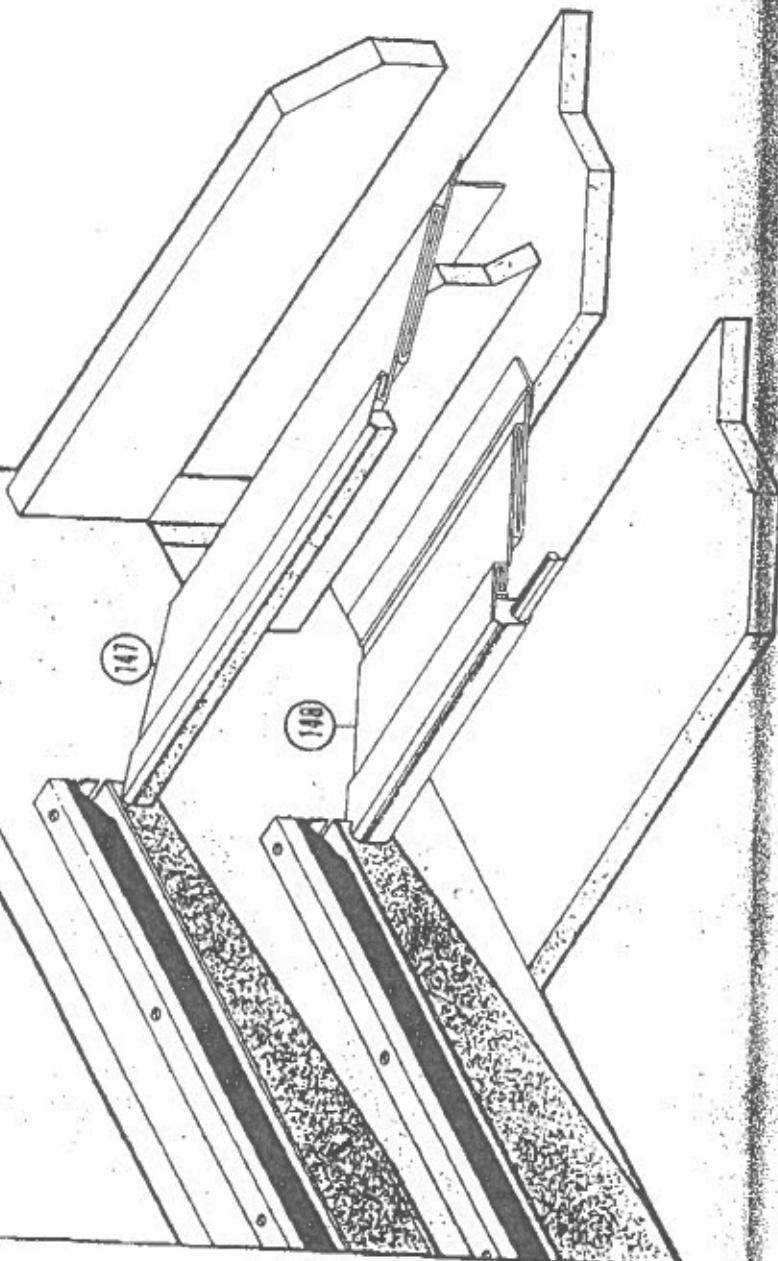
TOP SHOE

108

BRIDGE PLATE ATTACHMENT

SYM	REVISION	DATE	BY	SCALE	DATE	bridge plate attachment		FERRELL - ROSS	MACH. NO.
								SAGINAW, MICH.	
								DWG. NO.	

bottom shoe

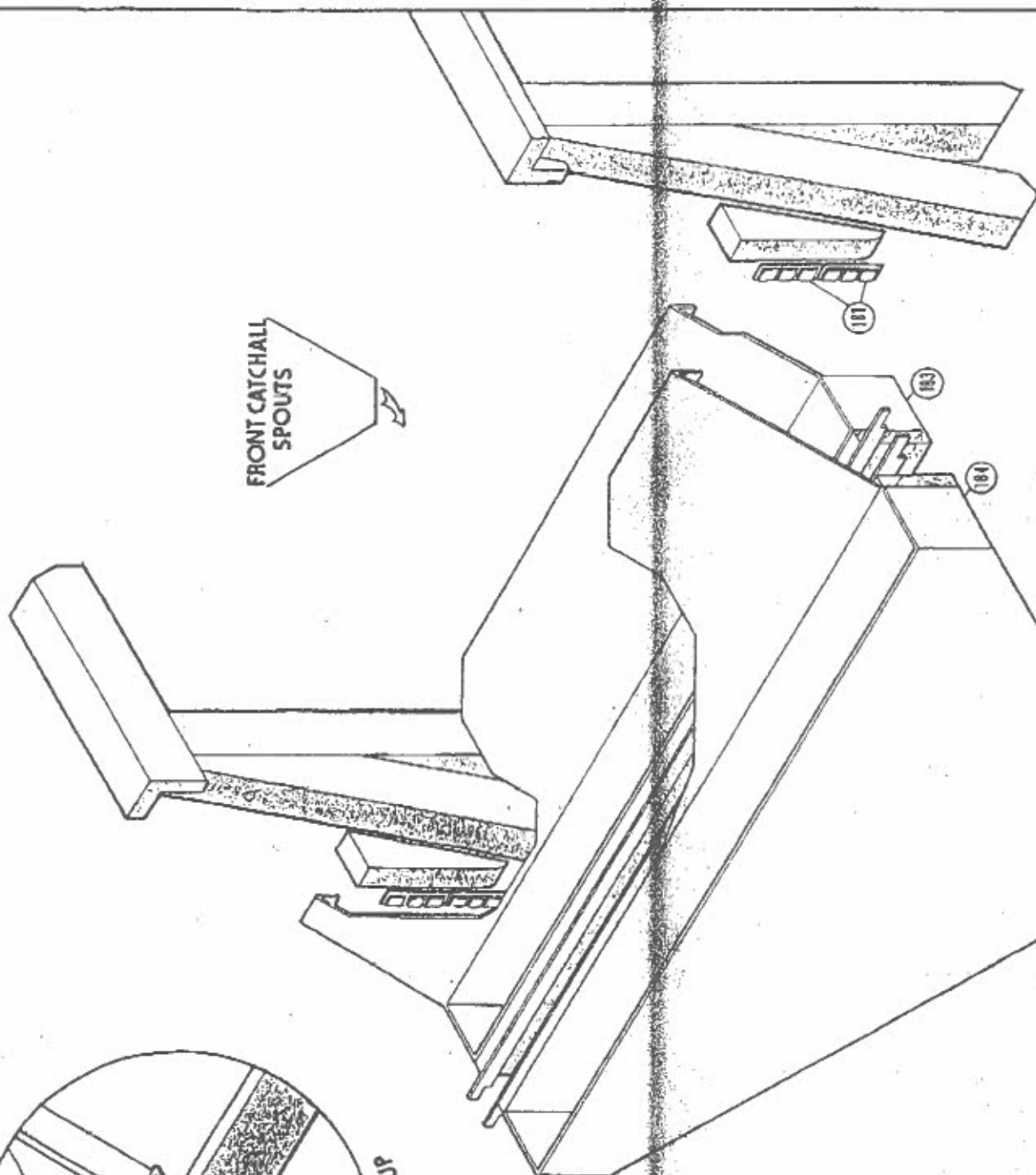


ARRANGEMENT FOR TELESCOPIC APRONS

REV.		REVISION		DATE	BY	DWG. NO.		DATE		SCALE		DWG. NO.		DATE		SCALE	
aprons, arrangement for telescopic												FERRELL - ROSS SAGINAW, MICH.		MACH. NO.			



BOTTOM HOOK-UP



FERNHILL - ROSS BACINAW, MICHAEL	MACH. NO.
--	-----------

FRONT CATCHALL SPOLITS

年月日	西暦		昭和	第	号
西暦					
昭和					
第					
号					

Clipper® SUPER X298D PARTS LIST

FOR CLEANERS WITH BRUSH OR BALL TRAY KIT
SCREEN CLEANING

TOP FAN SECTION

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
1	F010 05500	2	Universal Joint
2	F011 00700	2	2" x 2" x 2" Angle
3	F011 01802	1	3/4" Back Damper Flange Bearing
4	F053 13000	2	Adjusting Handle Bearing
5	F016 01400	1	1-15/16" x 75" Top Fanshaft
6	F016 13800	1	3/4" x 2" Front Damper Shaft
7	F016 13902	1	3/4" x 2-1/2" Front Damper Shaft-Keyed
8	F073 01500	1	3/4" x 4" Back Damper Shaft
9	F018 05800	2	6" Screw Shaft-5/8" Shank
10	F924 01150	2	1-15/16" Pillow Block Bearing
11	F043 03122	1	Adjusting Handle & Crank-22" Long
12	F043 03128	1	Adjusting Handle & Crank-28" Long
13	F043 13500	2	Swivel Plate
**	F043 13100	2	Plain Pivot Nut
14	F043 14800	2	Swivel Arm Pivot Lever
**	F043 13200	2	Threaded Pivot Nut
15	F050 03900	2	Top Fan Bleeder Inlet Slide Assembly
16	F050 06720	1	Back Air Damper w/End Castings
17	F050 03703	1	Front Air Damper w/End Castings
18	F055 02400	2	8" Wide, High Static Fan Assembly
19	F055 01202	1	Top Fan Housing-Right Side
**	F055 01205	1	Top Fan Housing-Left Side

TOP AIR DISCHARGE ASSEMBLY

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
20	F016 17800	1	Top Valve Shaft 1" x 70"
21	F045 00001	1	Complete Valve
22	F048 00002	1	Hinged Gate Weldment
**	F046 00502	1	Gate Board
**	F927 00004	2	Gate Springs
23	F045 01402	1	#8 Discharge Roll Assembly w/Flanges
25	F924 60200	4	1" Bore Flangette Stampings

** Refers to the previous listing number. May give parts within that assembly, right side-left side numbers, or numbers for parts that are specific to RH or LH machines.

Clipper® SUPER X298D PARTS

BACK SETTLING CHAMBER & AUGER

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
26	F010 00900	1	Adjusting Lever
27	F016 13902	1	3/4" x 2" Damper Shaft
28	F129 00217	1	Auger & Shaft 76-5/8" for RH Machine
**	F129 00317	1	Auger & Shaft 76-5/8" for LH Machine
29	F018 08800	1	Adjusting Plate
30	F986 00005	4	Cleanout Door Latch
31	F070 00320	1	Complete Auger Housing for RH Machine
**	F070 00350	1	Complete Auger Housing for LH Machine
32	F070 00720	1	Damper Assembly w/End Castings
33	F073 01500	1	3/4" x 4" Damper Shaft-Double Keyed
34	F027 05400	1	1-1/2" x 5" x 5" Support Angle
35	F073 02201	1	1/8" x 1" x 12-1/2" Straight Support
**	F073 02202	1	1/8" x 1" x 12-1/2" Beveled Support
36	F924 60310	4	1-3/16" Bore Flangette Stamping
37	F924 60301	2	1-3/16" Flangette Bearing

BRUSH ADJUSTING SYSTEM

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
38	F010 04901	4	Brush Adjusters-Idler Side-LH Machines
**	F010 04902	4	Brush Adjusters-Idler Side-RH Machines
39	F010 03001	4	Brush Adjusters-Control Side-LH Machines
**	F010 03002	4	Brush Adjusters-Control Side-RH Machines
40	F011 01500	16	Rope Sheave Bracket Only
**	F010 00200	16	Rope Sheave Assembly Complete
41	F011 04300	8	One Hole Plate
42	F011 05400	4	Adjustment Handle w/Spring
43	F011 06300	4	Idler Arm Support
**	F820 80060	8	Bolt for Brush Adjusters
44	F012 00203	4	Pinion
45	F012 00300	8	Rack
46	F014 01300	16	Rope Sheave Only-3"
47	F016 08303	4	Tilting Rod 3/4" x 60-1/2"
48	F016 12102	4	Brush Carrier Shafts 1-3/16" x 64"
49	F018 01700	8	Escutcheon Plate
50	F018 02401	16	Rope Sheave Axle w/Hardware
51	F118 07001	2	Jack Plates-Straight
**	F118 07002	1	Jack Plates-RH Beveled
**	F118 07003	1	Jack Plates-LH Beveled
52	F019 06900	4	3/4" Hex Nut
53	F095 01400	8	Brush Carrier Roller 1-3/16"
54	F095 01900	4	Brush Carrier Assembly 25"-Brush not inc.
55	F098 00100	4	2 Pc. Cable Clamps
56	F098 02401	8	Carrier Roller Axle w/Hardware
57	F098 00000	4	Rope Clamp Bracket w/Tightner
58	F012 00203	2	Pinion Gear

*Clipper***SUPER X298D PARTS**BOTTOM FAN ASSEMBLY

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
59	F016 15901	1	Fan Shaft 1-1/2" x 79"
60	F017 01101	4	Wooden Fan Blades
61	F977 00052	2	Tapered Fan Entry Cones
62	F027 07300	2	Bridgetree Mounting Angle
63	F060 01000	4	Spider Fan Arms
64	F060 02778	1	Bottom Fan Assembly
65	F060 02002	1	Bottom Fan Drum Assembly
66	F063 02708	1	Breast Iron
67	F197 00800	1	Hand Nut for 1-1/2" Shaft
68	F197 01600	1	12" Dia. 1-1/2" Bore Stationary Disc
69	F197 02901	1	12" Dia. 1-1/2" Bore Spring End Disc
70	F927 00006	1	10" Spring
71	F198 03600	2	3/8" x 5" Keys
72	F924 01080	2	1-1/2" Pillow Block Bearing

COUNTERSHAFT ASSEMBLY

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
73	F016 15801	1	Countershaft 1-1/2" x 85-3/4"
74	F924 41083	1	7475 Pillow Block Bearing Complete
**	F924 00026	1	1-1/2" Bearing Only for 7475 Bearing *
75	F924 52090	1	B-34 Thrust Bearing
76	F924 01080	1	1-1/2" Pillow Block Bearing
77	F197 00800	1	Hand Nut for 1-1/2" Shaft
78	F197 01400	1	12" Dia. 1-1/2" Bore Thrust End Disc
79	F197 01600	1	12" Dia. 1-1/2" Bore Stationary Disc
80	F197 02902	1	12" Dia. 1-1/2" Bore Spring End Disc
81	F195 00700	1	1-1/2" Adjusting Nut
82	F927 00006	1	10" Spring
83	F198 03600	2	3/8" x 5" Keys
84	F198 03700	2	3/8" x 4-1/2" Keys
24	F198 06200	1	Zerk w/Plug for Adjusting Nut

ECCENTRIC SHAFT ASSEMBLY

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
85	F016 17400	1	Eccentric Shaft 1-1/2" x 78"
86	F920 53126	1	6714 1-1/2" Flange Bearing Conversion Kit
**	F924 00048	1	6714 1-1/2" Old Style Bearing Insert
87	F924 41082	1	7475 1-1/2" Halfmoon Bearing Complete
**	F924 00026	1	7475 1-1/2" Halfmoon Bearing Insert
88	F924 52090	1	B-34 Thrust Bearing
89	F924 01080	1	1-1/2" Pillow Block Bearing
90	F195 03501	4	Steel Pitman Complete
**	F924 31040	1	MR 20 Needle Bearing for Pitman
91	F195 03600	4	1-1/2" x 1/2" Throw Eccentric Assembly

22.26

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SUPER X298D PARTS

ECCENTRIC SHAFT ASSEMBLY (continued)

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
**	F924 00053	4	ER 35 Bearing for Eccentric Assembly
**	F198 04004	4	1-1/2" x 1/2" Throw Eccentric Hub
92	F197 01400	1	12" Dia. 1-1/2" Bore Thrust End Disc
93	F197 01600	1	12" Dia. 1-1/2" Bore Stationary Disc
94	F195 00700	1	1-1/2" Adjusting Nut
95	F198 03700	2	3/8" x 4-1/2" Keys
96	F198 04702	8	Angle Iron Pitman Fasteners
97	602 65242	4	Pitman Stud Bolt
**	667 44400	4	Nut for Stud Bolt
98	F924 31000	4	M1-16 Inner Race for Pitman - 11.00 (E)
99	F198 04704	4	Pitman Bushing - 22.39 (E)

TOP SHOE ASSEMBLY

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
100	F030 13300	1	Top Shoe Complete w/Rockers
101	F030 14000	1	Grain Deflector Door
102	F030 16410	2	Front Shoe Hanger w/Top Block
103	F030 16420	2	Back Shoe Hanger w/Top Block
104	F031 01902	2	Cross Hanger
105	F031 02600	2	Shoe Hanger Block
106	F031 24501	1	Right Shoe Side
**	F031 24502	2	Left Shoe Side
107	F031 23901	1	Wooden Pitman Board
**	F033 23103	1	Pitman Board Cover
108	F033 18502	1	Bridge Plate
109	F033 00720	1	Shoe Bottom Metal and
**	F033 20703	1	Shoe Bottom Metal
110	F080 02406	1	Valve Spout-RH Machines
**	F080 02409	1	Valve Spout-LH Machines
111	F033 21202	1	Deflector Spout
112	F035 00600	4	Rocker Cups-Brush Screen Cleaning
**	F035 05900	4	Rocker Cups-Ball Tray Kit Cleaning
113	F035 00800	2	Screen Hook
114	F035 00801	2	Screen Hook
115	F035 02110	1	Top Rocker Assembly Complete
116	F035 02210	1	Bottom Rocker Assembly Complete
117	F035 03375	1	RH Bottom Rocker Arm Assembly
**	F035 03376	1	LH Bottom Rocker Arm Assembly
118	F035 13275	1	RH Top Rocker Arm Assembly
**	F035 13276	1	LH Top Rocker Arm Assembly
119	F036 01400	1	RH Top Wooden Rocker Arm Only
**	F036 01402	1	LH Top Wooden Rocker Arm Only
120	F036 01401	1	RH Bottom Wooden Rocker Arm Only
**	F036 01403	1	LH Bottom Wooden Rocker Arm Only
121	F036 01701	1	Permanent Blank-Brush Screen Cleaning
**	F038 03301	1	Removeable Blank-Ball Tray Kit Cleaning
122	F038 00418	2	77" Screenway Liners



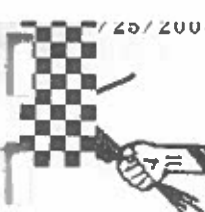
SUPER X298D PARTS

TOP SHOE ASSEMBLY (continued)

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
123	F038 00413	2	60" Screenway Liners
124	F038 06000	4	Screen Stops
125	F038 01101	2	77" Rubber Holding Strips
126	F038 01100	2	60" Rubber Holding Strips
127	F038 03601	1	Grain Stop Apron
128	F039 00110	2	77" Rubber Seal
129	F039 00100	2	60" Rubber Seal
130	F083 02401	1	Right Side Divided Sand Spout
**	F083 02402	1	Left Side Divided Sand Spout

BOTTOM SHOE ASSEMBLY

<u>No.</u>	<u>Part Number</u>	<u>Qty.</u>	<u>Description</u>
131	F030 13208	1	Bottom Shoe Complete w/Rockers-RH Machines
**	F030 13209	1	Bottom Shoe Complete w/Rockers-LH Machines
132	F030 16510	1	Right Side Front Hanger w/Block
**	F030 15503	1	Left Side Front Hanger w/Block
133	F030 15520	3	Back Shoe Hanger w/Block
134	---ASK---	1	Grain Deflector Door
135	F031 01720	2	Spout Track
136	F031 01902	1	Cross Hanger
137	F031 02601	2	Shoeside Hanger Block
138	F031 23801	1	Right Shoe Side
**	F031 23802	1	Left Shoe Side
139	F031 23901	1	Wooden Pitman Board
**	F033 23103	1	Pitman Board Cover
140	F033 12302	2	Spout Guide
141	F033 10009	2	Grain Stop Assembly
142	F033 20412	1	Bottom Shoe Metal <u>and</u>
**	F033 20411	1	Bottom Shoe Metal
143	F035 00600	4	Rocker Cup-Brush Screen Cleaning
***	F035 05900	4	Rocker Cup-Ball Tray Kit Cleaning
144	F035 00800	4	Screen Hooks
145	F035 01910	1	Top Rocker Assembly Complete
146	F035 02010	1	Bottom Rocker Assembly Complete (76" Arms)
147	F035 02776	1	Top Telescoping Apron Assembly
148	F035 02279	1	Bottom Telescoping Apron Assembly
149	F035 03475	1	RH Top Rocker Arm Assembly
**	F035 03476	1	LH Top Rocker Arm Assembly
150	F035 03500	1	RH Bottom Rocker Arm Assembly (60")
**	F035 03501	1	LH Bottom Rocker Arm Assembly (60")
151	F036 01500	1	RH Top Wooden Rocker Arm Only
**	F036 01502	1	LH Top Wooden Rocker Arm Only
152	F036 01504	1	RH Bottom Wooden Rocker Arm Only (76")
**	F036 01505	1	LH Bottom Wooden Rocker Arm Only (76")
**	F036 01501	1	RH Bottom Wooden Rocker Arm Only (60")
**	F036 01503	1	LH Bottom Wooden Rocker Arm Only (60")

**BRIDGEVIEW MFG. INC.**

P.O. BOX 4 GERALD, SASK. S0A 1B0

BUS. (306) 745-2711 FAX. (306) 745-3364

Email: bmd@sasktel.net

Website: www.bridgeviewmanufacturing.com

CUSTOMER STATEMENT

STATEMENT DATE : 8/9/2004

Customer ID : 1089

Page : 1 of 2

All amounts are shown in CAD

FLAMAN SALES - YORKTON
BOX 1264
YORKTON, SK S3N 2X3
CANADA

Invoice ID	Customer PO ID Terms	Invoice Date/ Duc Date	Original Invoice Amt	Balance Duc	Current	1-30 Days Past Due	31-60 Days Past Due	61-90 Days Past Due	Over 90 Days Past Due	
400657	Net 30	12/4/2003 1/3/2004	\$300.00	\$300.00	per last mo. Dave to ship Part Back					\$300.00
401338	YP 753339 Net 30	3/23/2004 4/22/2004	\$50.55	\$50.54	(1) has that been done.					\$50.54
401564	YP753386 Net 30	4/23/2004 5/23/2004	\$258		SUZ					\$258.90
401628	Net 30	5/7/2004 6/6/2004	\$189.2		do you					\$189.37
401641	SH153488 Net 30	5/11/2004 6/10/2004	\$157.7		have					\$157.75
401670	YP694816 Net 30	5/17/2004 6/16/2004	\$155.52		400657					\$155.52
401797	YP0129 Net 30	6/9/2004 7/9/2004	\$392.43							\$392.43
401813	YP0140 Net 30	6/16/2004 7/16/2004	\$48.20							
CM401600		4/29/2004 4/29/2004	(\$50.55)	(\$50.55)	(1)					(\$50.55)
CM401678		5/17/2004 5/17/2004	(\$102.86)	(\$102.86)	posted					(\$102.86)
CM401679		5/17/2004 5/17/2004	(\$178.84)	(\$178.84)	✓					(\$178.84)
CM401682		5/17/2004 5/17/2004	(\$225.30)	(\$225.30)	✓					(\$225.30)

He sent back wrong part - was \$0
Send correct part back - I still
have invoice here.