

Note!!
 The illustrated machine is a type 108/118/128, which is fitted with double springs. 108/118/128 are the only machines to be fitted with Rosta elements.

But all machines' spring mountings must be re-tightened to the correct moment as shown. All springs are fitted to the four corners of the screen box(es).

Adjustment for screen shoes

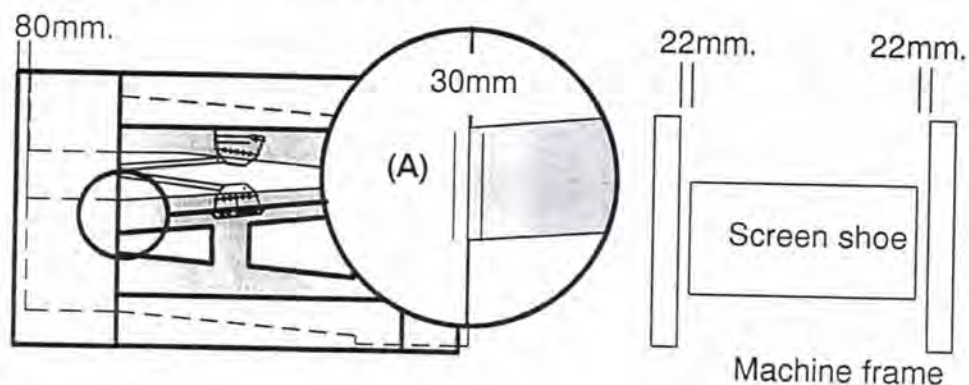
Putting the screen shoes in neutral position

Warning Any adjustments must only be undertaken with the contact breaker open and locked.

Bring the lower screen shoe in both extreme positions and mark **(A)** at the screen shoe side.

Distance between marks will be 30 mm. Make a third mark in the middle +/- 15mm and get this mark to be flush with the inner edge of the frame.

Now the excentriks are neutral position



Block for the drive by pressing a wooden wedge between the drive pulley and the very heavy bar wearing the motor bracket.

Loosen and remove the bolts for the connection rods at the drawbridges

Note Loosen without removing all bolts nuts at both ends of all springs (hangers), nos.

Now both screenshoes should hang free and the adjustment can be started

The distance between screen shoe and innerside frame to be approx 22 mm at both sides. fasten the position with wooden blocks or wedges

The distance between rear side of the frame and the rear edge of the screen shoes has, to be 80mm

When both screenshoes are in the correct position you have to

- Tighten all nuts (**32 nos**) at both ends of the hangers
- mount all 4 connecting rods to the drawbridges If the holes do not fit never use power but adjust the length of the rods.

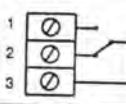
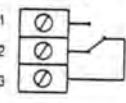
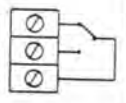
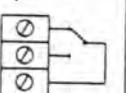
When all this is done and all the wooden blocks and wedges removed the ma-

Grundfos frequency control

Indicator lamps and fault signal output

Two indicator lights and a fault signal output are placed in the terminal box. The function of the terminal box. The function of the indicator lights and the fault signal output is shown in the following table.

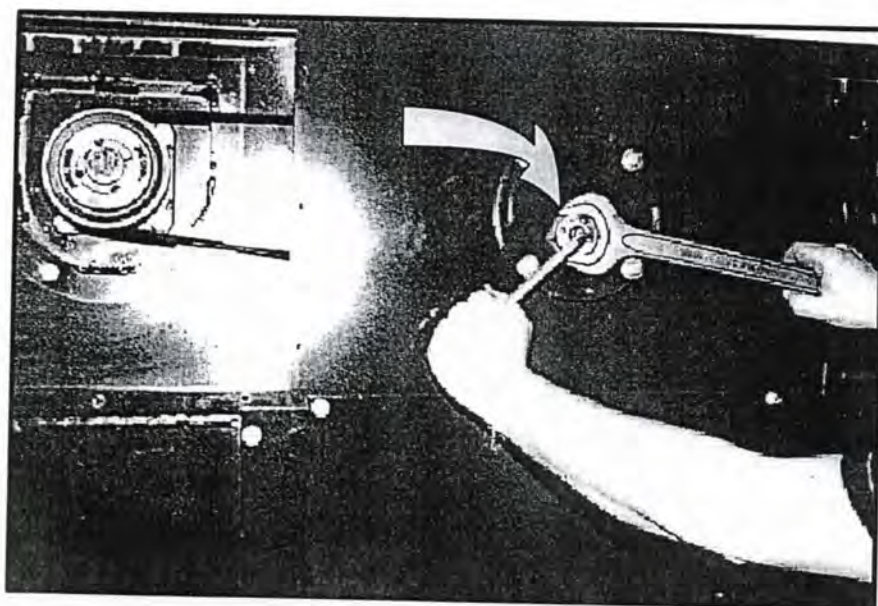
Furthermore, the fault signal output will signal possible faults

Condition (Fault signal output)	Indicator Lights		Description	"Reaction" of the Motor protection
	Green	Red		
Normal 	Flashing	Light off	Motor running normally	
			Motor operational	
Warning 	Permanently on	Permanently on	Motor protection limit exceeded	Attempts will be made to bring the motor within the normal operating conditions.
			Acceleration time extended due to over-current in the intermediate circuit of the frequency converter. (Only if ramp start was chosen).	
			Deceleration time extended due to generator effect. (Only if ramp stop is chosen).	
			Fault in sensor signal	
Fault 	Light off	Permanently on	Temperature in frequency transformer at start is higher than the pre adjusted limit.	The motor cannot be started until the temperature has fallen.
			Flashing	Permanently on
	Motor protection limits exceeded			
	Motor blocked.	Motor is cut out		
	Permanently on	Flashing	Mains voltage outside the tolerance range	Motor is cut out
			Fault in electronic circuit	
	Flashing	Flashing	Mains supply briefly outside specified range.	
			Fault in electronics	
	Light off	Flashing	Fault in electronics	
	Stop 	Light off	Light off	Mains failure

V Belt tensioning on screw conveyors

Tensioning the belt drive on screw conveyors is undertaken with the accompanying 46mm spanner and 10mm hexagonal socket key.

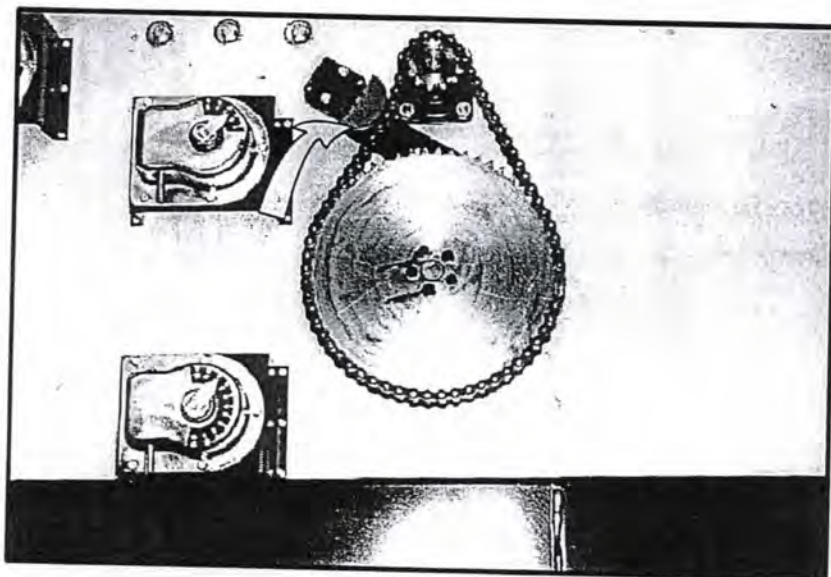
Loosen the socket screw and adjust the large nut. Re tighten the socket screw.



Chain tensioning of feed stirrer and feed roller

Maintenance free tensioning

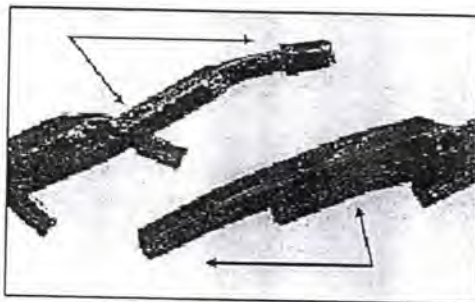
The tensioning of the chain on the feedstirrer and feedvalve is automatic tensioned by the spanbox.



How to Assemble Power twist V Belt

How to measure

1. Pull belt tight around pulleys to check hand tight length, overlapping the two lead tabs with the two holes in the last link as shown at right.
2. Count the number of links and remove one link for every 24 of Z, A/4L and B/5L Sections, and one link for every 20 of C Section. This gives the correct installed belt length and will ensure optimum belt tension when running.
3. For multiple belt drives, count the number of links in each belt has the same number of links



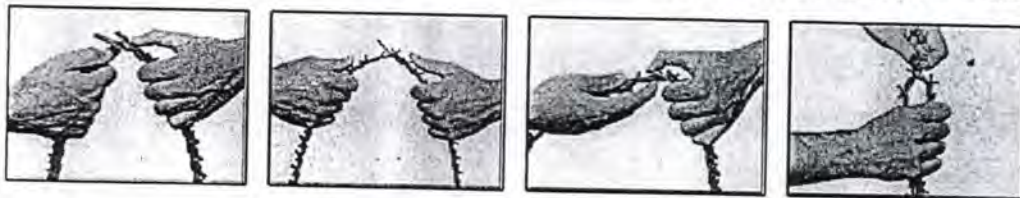
Disassembly

1. Hold belt with tabs pointing up (turn belt inside out). Bend back as far as possible and hold with one hand. Twist one tab 90° parallel with slot.
2. Pull end of link over tab.
3. Rotate belt end with tab 90°.
4. Pull belt end through two links.



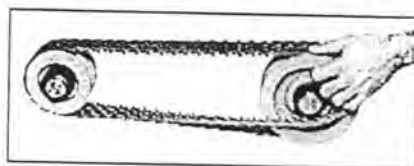
Assembly

1. Hold belt with tabs pointing up (turn belt inside out).
2. Place end tab through two links at once.
3. Flex belt further and insert second tab through end link by twisting tab with thumb.
4. Ensure tab returns to position across belt. Reverse belt so tabs run inside.



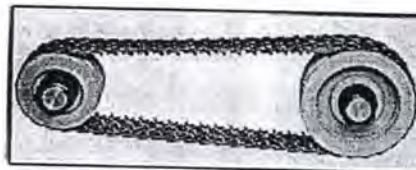
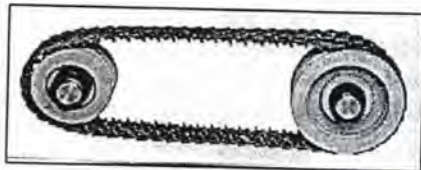
Installation

1. Turn belt with tabs to the inside before installing.
2. Fit belt in nearest groove of smaller pulley.
3. Roll belt onto larger pulley, turning the drive slowly.
Belt may seem very tight; this is okay; DO NOT JOG MOTOR.
4. Check to see all tabs are still in their correct position and are not twisted out of alignment
5. For multiple belt drives, work belt from groove to groove. On particularly wide drives, it may be easier to install half the belts from the inboard side and half from the outboard. Note: With drive ratios around 1:1, it may be necessary to add back one link to allow belt s to be rolled on. This does not apply if using Alternative Installation Method.



Alternative Installation Method

1. Set motor to mid position of adjustment range and mark base clearly.
2. Determine required belt length as in "How to Measure."
3. Push motor forward to minimum center distance.
4. Install belts as in "Installation."
5. Pull motor back to previously marked mid position.



Retensioning

1. Like all high performance V belts, PowerTwist requires correct drive tension to operate efficiently. Experience indicates that V Belts should be re-tensioned after 1 to 4 hours running at full load depending on the severity of the drive.
2. Subsequently, belt tension should be checked periodically and adjusted when necessary.



Assembly and maintenance of the Fenner belt gear

Installation

In assembling a drive, the motor or prime mover should be moved toward the driven unit so that the Belts may be placed in their respective grooves by hand. The allowances below should be available for adjustment of the centre distance.

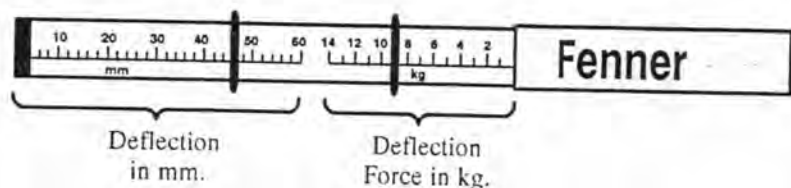
Under no circumstances should belts be forced on to pulleys with crowbars, wedges, screwdrivers, or any other type of implement.

Such procedure would tend to cause the outside jacket or inside cords, or both, to rupture. It is possible for the inside load carrying cords to be broken by forcing over the grooves, without this being evident from the outside appearance of the Belt. Such Belts fail completely during the first few hours running.

When the Belts have been placed in the pulley grooves, the motor or prime mover should then be moved away from the driven unit to apply uniform tension to the Belts.

Installation and Take up Allowance Table					
Belt pitch length (mm)	Installation Allowances (mm)				Take up Allowances (mm)
	Z SPZ	A SPA	B SPB	C SPC	
410 ⇔ 480	20	25	30	50	5
530 ⇔ 830					10
850 ⇔ 1160					15
1170 ⇔ 1500					20
1510 ⇔ 1830					25
1840 ⇔ 2170					30
2180 ⇔ 2330					40
2840 ⇔ 3500					50
3520 ⇔ 4160					60
4170 ⇔ 5140					70
5220 ⇔ 6150					105
6180 ⇔ 7420	105				
7600 ⇔ 8390	125				
8880 ⇔ 10170	145				
10670 ⇔ 12500	175				

The take up figures in the above table are less than recommendations of ISO



As the high performance of Fenner Precision Built belts requires correct tension, we recommend using the Fenner Belt Tension Indicator. (shown above)

Method of Belt Tensioning

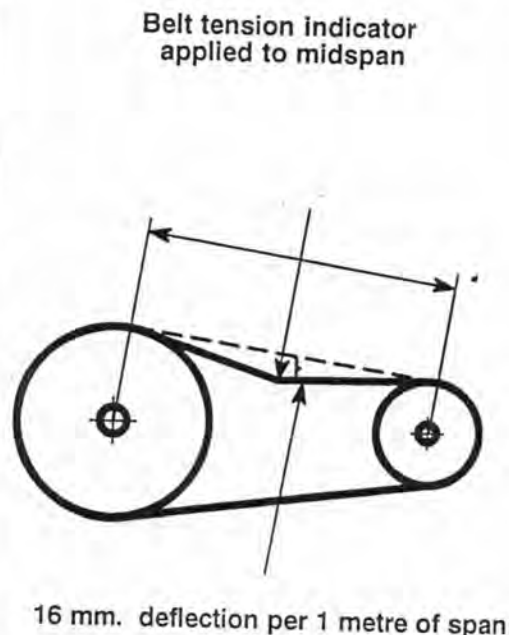
1. Multiply the centre distance in metres by 16 to obtain the deflection distance in mm.
2. Set the lower marker ring at the deflection distance required in mm on the lower scale.
3. Set the upper marker ring against the bottom edge of the top tube.
4. Place the belt tension indicator on top of the belt at the centre of span, and apply a force at right angles to the belt deflecting it to the point where the lower marker ring is level with the top of the adjacent belt.*
5. Read off the force to the kgf value shown in the table of Tensioning Forces next page.
6. Compare this force to the kgf value shown in the table of Tensioning Forces next page. If the measured force falls within the values given, the drive should be satisfactory. A measured force below the lower value indicates under tensioning.

A new drive should be tensioned to the higher value to allow for the normal drop in tension during the running in period.

***NOTE:**

For single belt drives a straight edge should be placed across the two pulleys to act as a datum for measuring the amount of deflection.

TENSIONING FORCES			
Belt Section	Force required to deflect belt 16 mm per metre of span		
	Small pulley diameter (mm)	Newton (N)	Kilogram force (kp)
SPZ	67⇔95	10⇔15	1,0⇔1,5
	100⇔140	15⇔20	1,5⇔2,0
SPA	100⇔132	20⇔27	2,0⇔2,7
	140⇔200	28⇔35	2,8⇔3,6
SPB	160⇔224	35⇔50	3,6⇔5,1
	236⇔315	50⇔65	5,1⇔6,6
SPC	224⇔355	60⇔90	6,1⇔9,2
	375⇔560	90⇔120	9,2⇔12,2
DELTA	335 & above	150⇔200	15,3⇔20,4
Z	56⇔100	5⇔7,5	0,5⇔0,8
A	80⇔140	10⇔15	1,0⇔1,5
B	125⇔200	20⇔30	2,0⇔3,1
C	200⇔400	40⇔60	4,1⇔6,1
D	355⇔600	70⇔105	7,1⇔10,7



Storage

V Belts should be stored in a dry stockroom, and contact with hot pipes and direct sunlight carefully avoided.

Where possible, handle the belts loosely in single (or triple) coils. Always avoid tying them tightly with thin string.

Guards

Where guards are necessary it is desirable to use the wire mesh type to permit adequate ventilation.

Trouble shooting

Small cracks on V Belt side and base.

Generally caused by excessive heat and chemical fumes. The heat may be generated by a shortage of belt tension.

V belt swelling or softening





Caused by excessive contamination by oil, certain cutting fluids or rubber solvent.

Whipping during running

Usually caused by incorrect tensioning, principally on long centre drives. If a slightly higher (or lower) tension does not cure the problem there may be a critical vibration frequency in the system which requires re design or a banded belt.

Alignment

Good alignment of Pulleys is important otherwise the belt flanks will wear quickly.

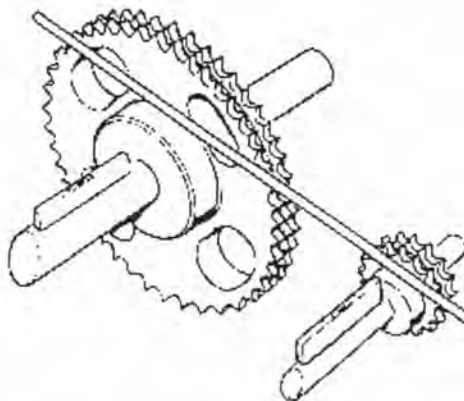
 <p>1</p>	<p>1. Shafts are not parallel to one another.</p> <p>2. Shafts are not in in correct alignment, although they appear parallel when seen from above.</p>	 <p>2</p>
 <p>3</p>	<p>3. Shafts are parallel and in alignment, but pulleys are not in alignment.</p> <p>4. Correct installation both shafts and pulleys are parallel and in alignment</p> <p>The dotted lines emphasise the faults by indicating the correct position</p>	 <p>4</p>

Installation and maintenance of drive chain

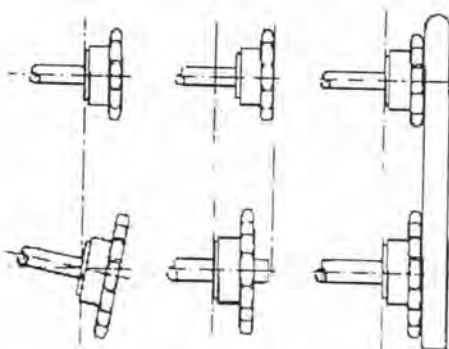
Chain alignment

Please ensure that the shaft are properly supported by bearings.
The shafts and bearings and foundations must be able to maintain the initial static force. Sprockets should be arranged close to the bearings

Accurate alignment of shafts and sprockets provide uniform and optimum distribution of the load across the entire chain width and contributes to a long and trouble free life.



To obtain full chain life some form of chain length adjustment has to be provided, preferable by moving one of the shafts.



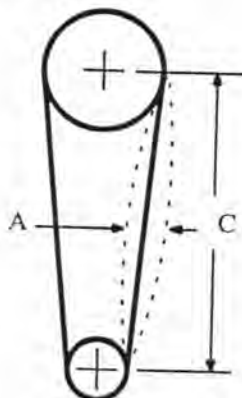
If it is not possible to use a moveable shaft an adjustable idler wheel engaging with the unloaded strand of the chain is recommended.
Normally the idler should have the same number of teeth as the driver sprocket and care should be taken to ensure that the speed does not exceed the maximum speed shown in the Ratings Charts, and mounted so that at least three teeth are in engagement with the chain.

The chain should be adjusted regularly so that with one strand tight the slack strand can be moved a distance "A" at mid point see below.

To avoid eccentricities the adjustment of the chain must be tried through a complete revolution of the large sprocket.

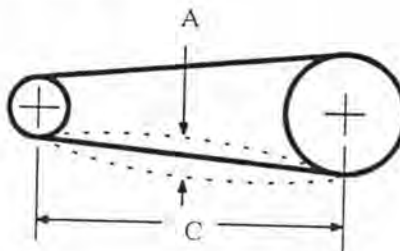
Where $K = 25$ for smooth drives
 50 for shock drives

$$\frac{P \text{ (mm)}}{2}$$



A = Total movement
 C = Horizontal center distance

$$\text{Total movement 'A' (mm)} = \frac{C \text{ (mm)}}{K}$$



Chain adjustment

Adjustment, as shown in the diagrams, is achieved either by the movement of one of the shafts, or by using a jockey. The amount of adjustment provided by either method should be sufficient to take up chain wear equal to 2 pitches or 2 percent elongation above nominal chain length, which is the smaller.

When used for adjustment, a jockey should be positioned on the unloaded side of the chain, preferably near to the drive sprocket and gearing with the outside of the chain; it should have an initial chain lap of at least 3 teeth and a free length of chain of not less than 4 pitches between the jockey and the nearest sprocket.

Normally, the number of teeth in any jockey should not be less than in the smallest sprocket. Where necessary several jockeys can be used on a single drive, thereby meeting all possible needs for adjustment.

All mountings for jockeys should be rigid and when manual adjustment is provided the moving member must be securely locked in position after adjustments have been made

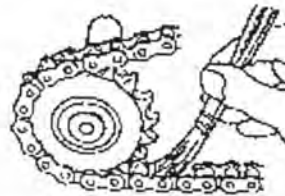
Lubrication

Manual operation

Oil is applied periodically with a brush or oil can, preferably every 8 hours of operation. Volume and frequency should be sufficient to just keep the chain wet with oil and allow penetration of clean lubricant into the chain joints.

Applying lubricant by aerosol can be satisfactory under some conditions, but it is important that the aerosol lubricant is of an approved type for the application.

This lubricant "winds in" to the pin/bush/roller clearances; thus resisting both the tendency to drip or drain when the chain is stationary, and centrifugal "flinging" when the chain is moving.



Recommended lubricants

Ambient Temperature		Lubricant viscosity rating	
°C	°F (approx)	SAE	BS 4231
5 to +5	20 to 40	20	46 to 68
5 to 40	40 to 100	30	100
40 to 50	100 to 120	40	150 to 220
50 to 60	120 to 140	50	320

For the majority of applications in the above temperature range a multigrade SAE 20/50 oil would be suitable

Technical specifications

Machine general dimensions & Specification

Specification	106	116	126
Screen area	15,0m ²	15,0m ²	15,0m ²
Total airvolume	11.000m ³	11.000m ³	
Fan 2 pcs.	2,2 kW		
Screen motor	4,0kW	4,0kW	4,0kW
Feeding roller	0,75kw	0,75kw	
Vibratory feeder			
Weight	3.185Kg	2.650Kg	2.135Kg
Dynamic load P ⁿ 4,6 4,8Hz	1.100Kg	1.100Kg	1.100Kg
Dynamic load P ^v	2.450 Nwt	2.450 Nwt	2.450 Nwt

Typical capacities

Typical capacities based cleaning performance required			
Capacity Precleaning max 18% moisture.			
Wheat	t/h	t/h	t/h
Rape seed	t/h	t/h	t/h
Peas	t/h	t/h	t/h
Paddy	t/h	t/h	t/h
Maize	t/h	t/h	t/h
Capacity Industrial Cleaning max. 15% moisture			
Wheat	t/h	t/h	t/h
Rape seed	t/h	t/h	t/h
Peas	t/h	t/h	t/h
Paddy	t/h	t/h	t/h
Maize	t/h	t/h	t/h
Malted Barley	t/h	t/h	t/h
Malting Barley and thin removal	t/h	t/h	t/h



Assembly Instructions

Assembling the machine

General

On assembly, the following tasks are to be carried out.

On container delivery, the machine must be unpacked.

Before assembly, ensure that there is sufficient space around the machine, and that the foundation for the machine is stable.

Where necessary, build support stands, place girders, or pour a concrete foundation.

CAUTION

The foundation the machine is going to be erected on must be complete horizontal.

Cimbria Manufacturing A/S takes no responsibility for the machine, if this isn't done.

Reception, unpacking and handling

After reception and until assembly, the machine must be stored dry and on a solid base. If it is not possible to store the machine indoors on a solid base, it can be placed on bearers and covered with tarpaulins. Take care when covering.

Note The machine must NOT get wet!

Machine sections are fitted with lifting rings.

When lifting with these, the angle between the top of the machine and the lifting straps must be at least 45°. If this is not possible, lifting yokes must be used.

The basic machine is also fitted with 2 rectangular pipes for fork lift truck handling.

On container delivery the machine should be removed by using the eyes fitted to the lower part of the machine.



Space around the machine

In order to assemble, operate and service the machine, there must be a certain minimum space around it. The requirements are laid out in the Dimension (M) sketch on page NO TAG, which gives the dimensions of the machine and the space necessary to be able to extract the screen boxes.

Assembling the base section

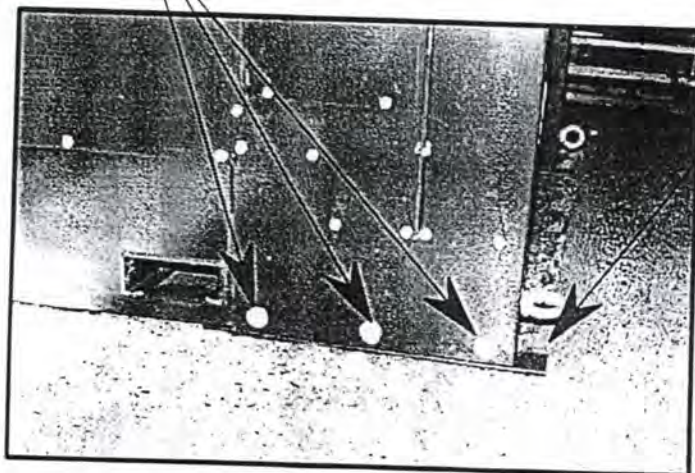
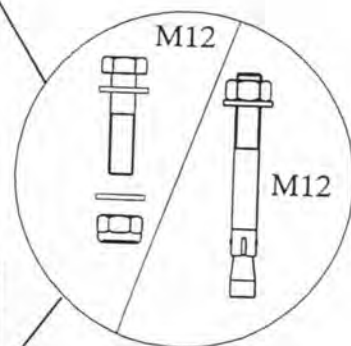
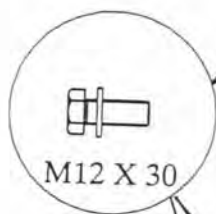
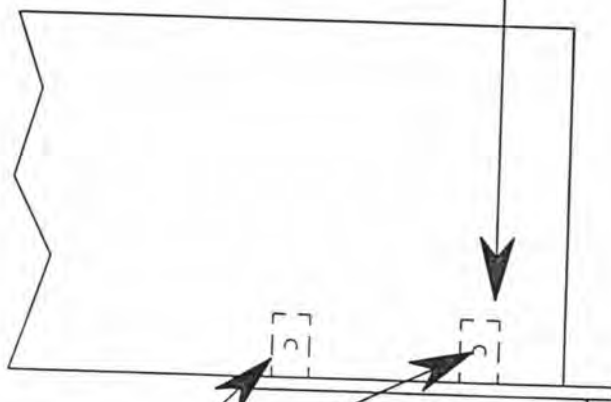
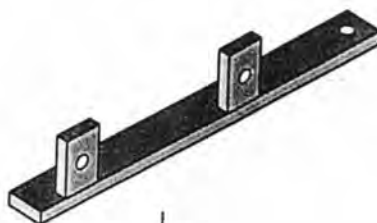
Fixation

When the machine has been positioned, fit the angle irons with M12 x 30 set screws, which are tightened before the holes in the foundation are drilled through the holes in the angle irons.

Concrete base: \varnothing 12 expansion bolts.

Steel girder: M12 bolts (8.8 qual. steel), self locking nuts or spring washers.

Note Remember Washers!!



Diagrams

Circuit diagrams

Circuit diagrams are to be found in the cleaners control panel. After installation the circuit diagrams must be attached to this instruction manual for future reference.

All electrical installations must be carried in accordance with the relevant national regulations.

In the event that CIMBRIA is not the supplier of the control panel, the machine must be supplied with an emergency stop switch / service switch approved by local authorities.

Electrical connections

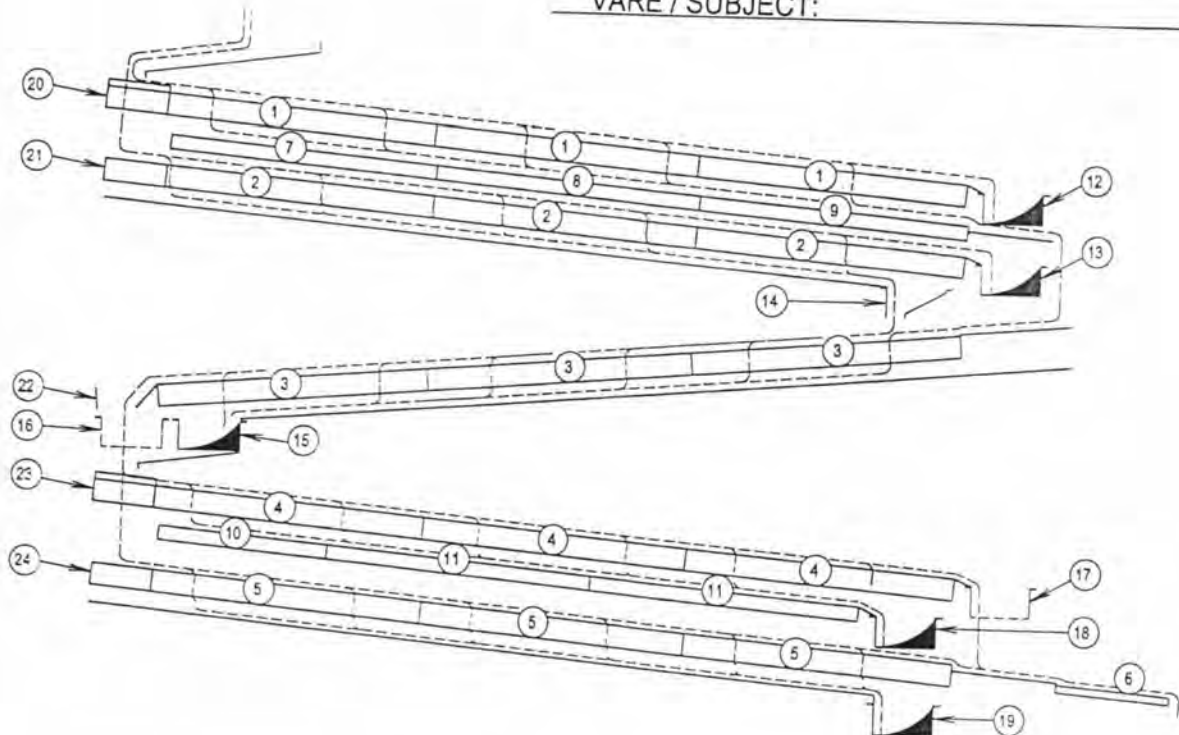
Motors must be protected from thermal overload, with foreexample thermal circuit breakers, and must be equipped with fuses in accordance with current regulations.

DIA



POS.	Pos.	Part no.	Form / Dimension	Name / Weight - DANISH-	Name / Weight -ENGLISH-
1	3		1250X800	SOLD_	SCREEN_
2	3		1250X800	SOLD_	SCREEN_
3	3		1250X800	SOLD_	SCREEN_
4	3		1250X800	SOLD_	SCREEN_
5	3		1250X800	SOLD_	SCREEN_
6	1	DD00806_	1250X345	STIGLUFTSOLD NR_	AIR LIFTING SCREEN NR_
7	1	DD727007	1250X800	SPEC. BLINDSOLD	SPEC. BLANK SCREEN
8	1	DD000163	1250X800	BLINDSOLD MED LÆRRED	BLANK SCREEN WITH LINEN
9	1	DD631004	1250X800	BLINDSOLD	BLANK SCREEN
10	1	DD727003	1250X492	SPEC. BLINDSOLD	SPEC. BLANK SCREEN
11	2	DD631004	1250X800	BLINDSOLD	BLANK SCREEN
12	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
13	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
14	1	DD106020	1250X180	GENNEMLØBSRENDE	OUTLET SPOUT FOR PASSAGE
15	1	DD001024	1500X180	UDLØBSREBDE	OUTLET SPOUT
16	0				
17	0				
18	1	DD001024	1500X800	UDLØBSRENDE	OUTLET SPOUT
19	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
20	1	DD008037	1250X180	50% FORDELER	DISTANCE SPOUT 50%
21	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
22	1	DD008034	1250X180	AFSTANDSRENDE FOR GENNEMLØB	DISTANCE SPOUT FOR PASSAGE
23	1	DD008037	1250X180	50% FORDELER	DISTANCE SPOUT 50%
24	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND

VARE / SUBJECT:



Rev. mark	Remarks	Date	Sign.

Part no	
Part list	
CNC no	
27	26 07 10 11 12 16 17 26 27
File	
CAD-№	DK-080-06-0046



CIMBRIA UNIGRAIN Ltd.
Postbox 40, 7700 Thisted, Denmark
Phone +4597922211, Fax +4597924411

Scale: Drawn: 930329 BSV

 Conf.:

 Q - level H

DELTA CLEANER

TYPE: 100-110-120

Sub for: _____

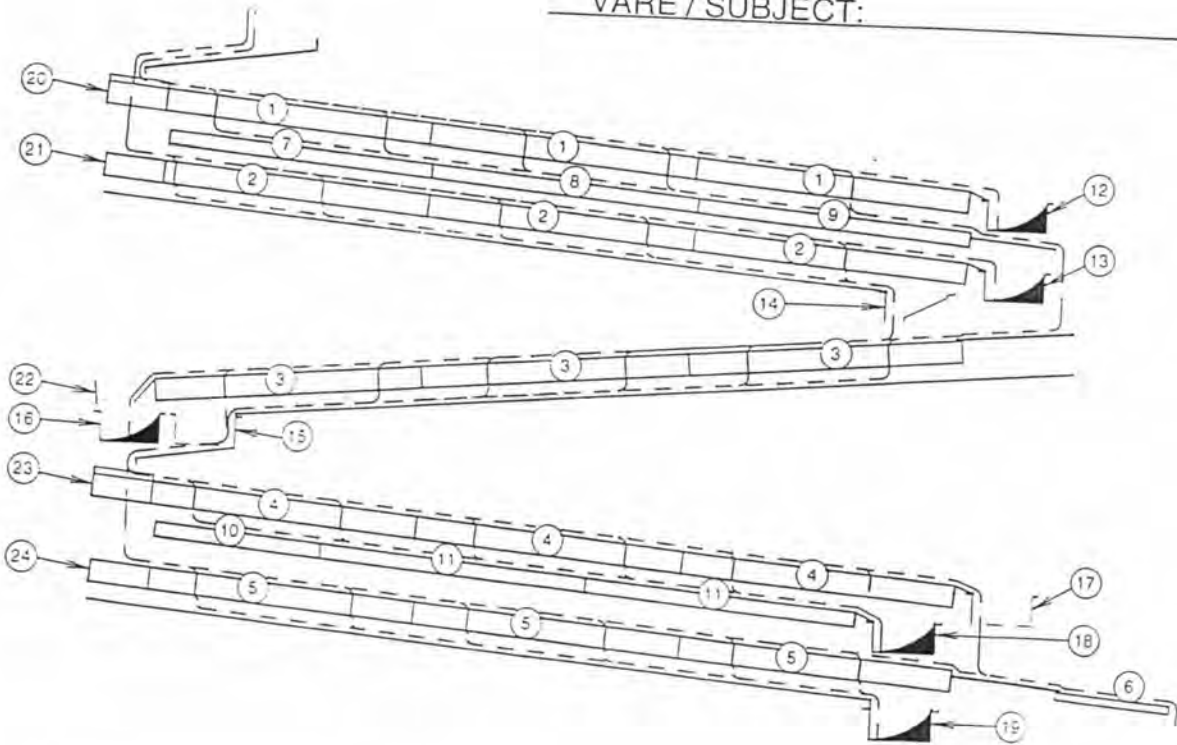
Down for: _____

DIA

B

POS.	Pcs.	Part no.	Form / Dimension	Name / Weight -DANISH-	Name / Weight -ENGLISH-
1	3		1250X800	SOLD_	SCREEN_
2	3		1250X800	SOLD_	SCREEN_
3	3		1250X800	SOLD_	SCREEN_
4	3		1250X800	SOLD_	SCREEN_
5	3		1250X800	SOLD_	SCREEN_
6	1	DD00806_	1250X345	STIGLUFTSOLD NR_	AIR LIFTING SCREEN NR_
7	1	DD727007	1250X800	SPEC. BLINDSOLD	SPEC. BLANK SCREEN
8	1	DD000163	1250X800	BLINDSOLD MED LÆRRED	BLANK SCREEN WITH LINEN
9	1	DD631004	1250X800	BLINDSOLD	BLANK SCREEN
10	1	DD727003	1250X492	SPEC. BLINDSOLD	SPEC. BLANK SCREEN
11	2	DD631004	1250X800	BLINDSOLD	BLANK SCREEN
12	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
13	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
14	1	DD106020	1250X180	GENNEMLØBSRENDE	OUTLET SPOUT FOR PASSAGE
15	0				
16	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
17	0				
18	1	DD001024	1500X800	UDLØBSRENDE	OUTLET SPOUT
19	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
20	1	DD008037	1250X180	50% FORDELER	DISTANCE SPOUT 50%
21	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
22	1	DD008034	1250X180	AFSTANDSRENDE FOR GENNEMLØB	DISTANCE SPOUT FOR PASSAGE
23	1	DD008037	1250X180	50% FORDELER	DISTANCE SPOUT 50%
24	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND

VARE / SUBJECT:



Rev mark	Remarks	Date	Sign

Part no.	
Part list	
CNC no.	
27	060710 11 12 16 17 25 27
File	
CAD-file:	DK-050-06-0046



CIMBRIA UNIGRAIN Ltd.
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Scale: Drawn: 930329 BSV
 Cont: 960103 HAN

Q-level: H

DELTA CLEANER
 TYPE: 106 110 100

Sub for

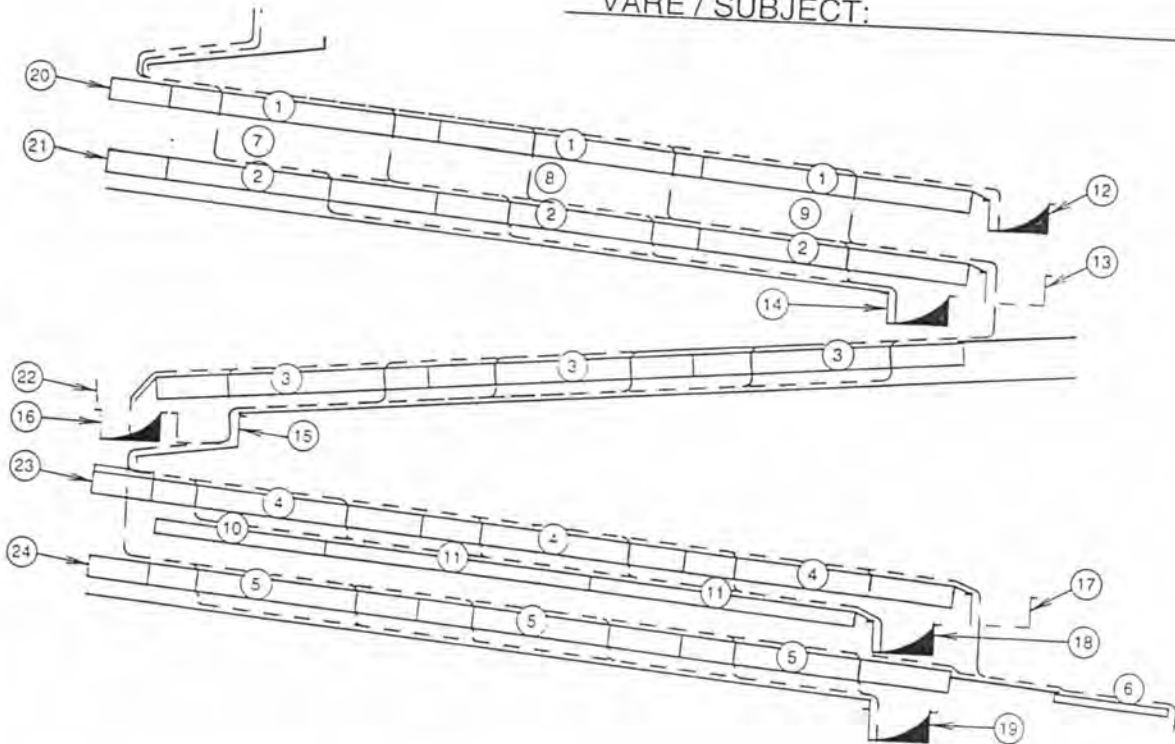
Drawn by

DIA

C


POS.	Pcs.	Part no.	Form / Dimension	Name / Weight -DANISH-	Name / Weight -ENGLISH-
1	3		1250X800	SOLD_	SCREEN_
2	3		1250X800	SOLD_	SCREEN_
3	3		1250X800	SOLD_	SCREEN_
4	3		1250X800	SOLD_	SCREEN_
5	3		1250X800	SOLD_	SCREEN_
6	1	DD00806_	1250X345	STIGLUFTSOLD NR_	SCREEN_
7	0				AIR LIFTING SCREEN NR_
8	0				
9	0				
10	1	DD727003	1250X492	SPEC. BLINDSOLD	SPEC. BLANK SCREEN
11	2	DD631004	1250X800	BLINDSOLD	BLANK SCREEN
12	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
13	0				
14	1	DD001054	1400X180	UDLØBSRENDE (1400)	OUTLET SPOUT (1400)
15	0				
16	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
17	0				
18	1	DD001024	1500X800	UDLØBSRENDE	OUTLET SPOUT
19	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
20	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
21	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
22	1	DD008034	1250X180	AFSTANDSRENDE FOR GENNEMLØB	DISTANCE SPOUT FOR PASSAGE
23	1	DD008037	1250X180	50% FORDELER	DISTANCE SPOUT 50%
24	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND

VARE / SUBJECT:



Part mark	Remarks	Date	Sign.
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Part no	
Part list	
CNC no	
27	06 07 10 11 12 16 17 26 27
File	
CAD-file	DK-080-06-0046
View(s)	


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Scale:	Drawn	930329	BSV
	Conf.	980103	HAA
	Q-level		H

DELTA CLEANER
 TYPE: 106 116 126

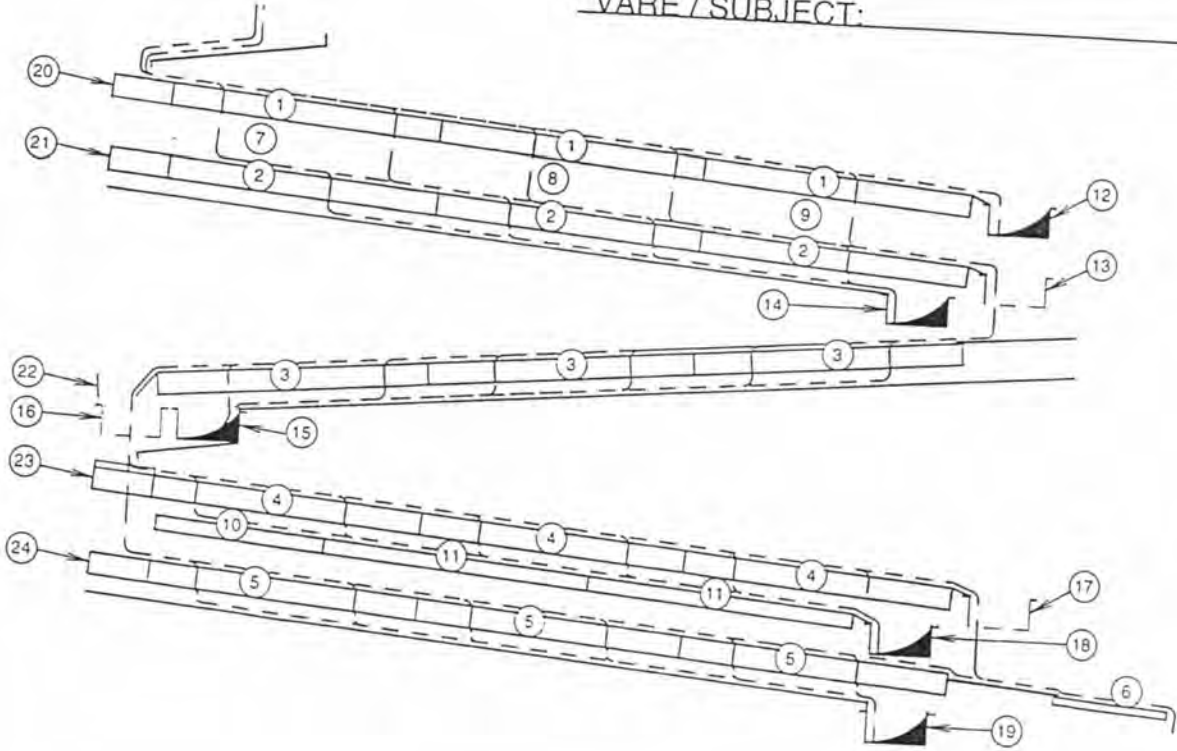
Sub for:	
Drwg no.:	

DIA

D

POS.	Pcs.	Part no.	Form / Dimension	Name / Weight -DANISH-	Name / Weight -ENGLISH-
1	3		1250X800	SOLD_	SCREEN_
2	3		1250X800	SOLD_	SCREEN_
3	3		1250X800	SOLD_	SCREEN_
4	3		1250X800	SOLD_	SCREEN_
5	3		1250X800	SOLD_	SCREEN_
6	1	DD00806_	1250X345	STIGLUFTSOLD NR._	AIR LIFTING SCREEN NR._
7	0				
8	0				
9	0				
10	1	DD727003	1250X492	SPEC. BLINDSOLD	SPEC. BLANK SCREEN
11	2	DD631004	1250X800	BLINDSOLD	BLANK SCREEN
12	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
13	0				
14	1	DD001054	1400X180	UDLØBSRENDE (1400)	OUTLET SPOUT (1400)
15	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
16	0				
17	0				
18	1	DD001024	1500X800	UDLØBSRENDE	OUTLET SPOUT
19	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
20	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
21	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
22	1	DD008034	1250X180	AFSTANDSRENDE FOR GENNEMLØB	DISTANCE SPOUT FOR PASSAGE
23	1	DD008037	1250X180	50% FORDELER	DISTANCE SPOUT 50%
24	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND

VARE / SUBJECT: _____



Rev. mark	Remarks	Date	Sign.
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Part no.	
Part list:	
CNC no.	
27	050710 11 12 16 17 26 27
File	
CAD-file	DK-030-06-0046
View(s)	307

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Scale	Drawn	930329	BSV
	Conf.	960103	HAA
Q-level		H	
Sub.for:			
Drwg.no:			

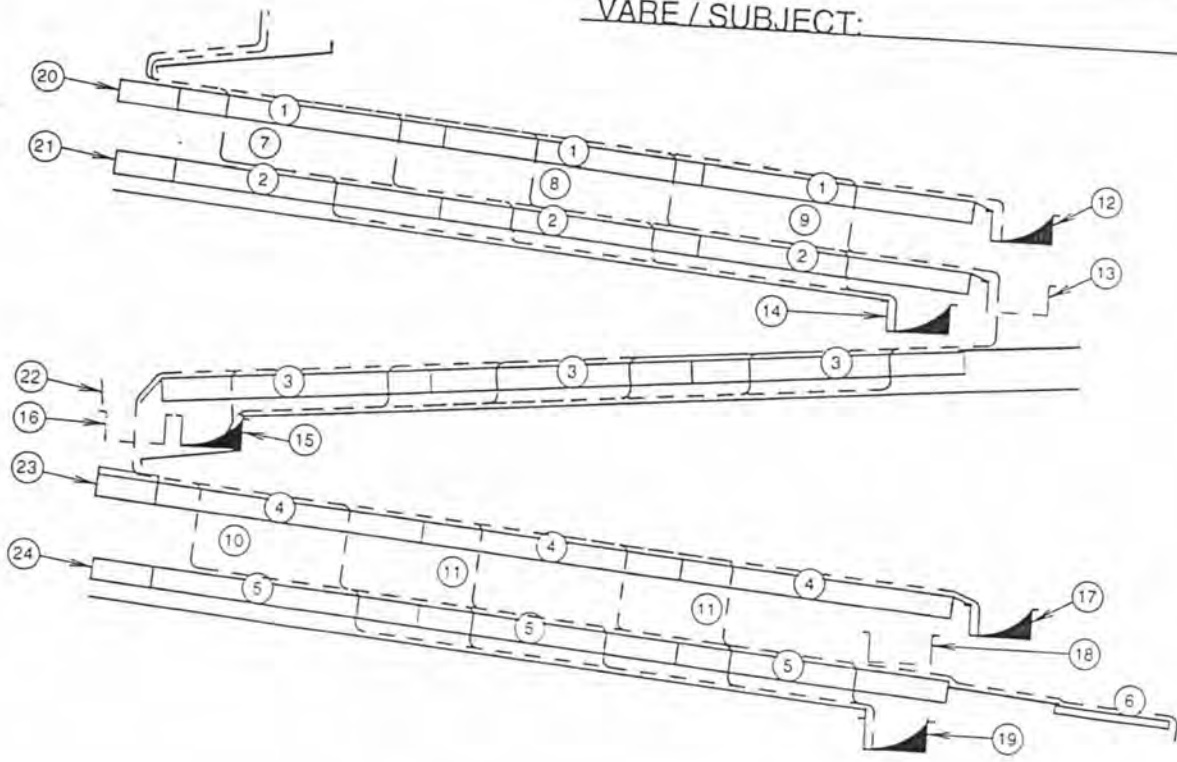
DELTA CLEANER
TYPE: 106.116.126

DIA

E

POS.	Pcs.	Part no.	Form / Dimension	Name / Weight -DANISH-	Name / Weight -ENGLISH-
1	3		1250X800	SOLD_	SCREEN_
2	3		1250X800	SOLD_	SCREEN_
3	3		1250X800	SOLD_	SCREEN_
4	3		1250X800	SOLD_	SCREEN_
5	3		1250X800	SOLD_	SCREEN_
6	1	DD00806_	1250X345	STIGLUFTSOLD NR._	AIR LIFTING SCREEN NR._
7	0				
8	0				
9	0				
10	0				
11	0				
12	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
13	0				
14	1	DD001054	1400X180	UDLØBSRENDE (1400)	OUTLET SPOUT (1400)
15	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
16	0				
17	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
18	0				
19	1	DD001024	1500X180	UDLØBSRENDE	OUTLET SPOUT
20	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
21	1	DD008035	1250X180	AFSTANDSRENDE FOR BLIND PL.	DISTANCE SPOUT BLIND
22	1	DD008034	1250X180	AFSTANDSRENDE FOR GENNEMLØB	DISTANCE SPOUT FOR PASSAGE
23	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND
24	1	DD008035	1250X180	AFSTANDSRENDE MED BLIND PL.	DISTANCE SPOUT BLIND

VARE / SUBJECT: _____



Rev. mark	Remarks	Date	Sign.

Part no.	
Art list:	
CNC no	
27	CS0710111216172627
File	
CAD-file	DK-080-06-0046
View(s)	10.0



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Scale: Drawn 930329 BSV
 Cont. 9/6/03 HAN
 Q-level H

DELTA CLEANER
TYPE: 106,116,126

Sub for: _____
 Drwg. no. _____